



66	6603	34	6-31-07-03 7-01	S S 6-31-0	

C

3

W0 x9p
W0 x9p

D

1			54

2			36
3			36
4			36
5			198
6			180
7			144
8			72
9			108
10			144
11			36
12			18
13			45

1			72
2			54
3			36

1		1. 2. 3.		108
2		1. 2. PLC I/O 3.		162
3		1. 2. 3. 4. 5.		72
4		1. 2. 3.		90
5		1. 2. 3. PLC		180
6		1.		180

2 PLC

1. PLC PLC 60

2 1/O PLC I/O I/O PLC 60

7 PLC

3 I/O PLC 108

4 PLC

5 PLC

6 PLC

7 ž ž

8

8

3. / bf

2		1. RobotStudio / 2. 3. PLC I/O - -	RobotStudio	54
3		1. 2. / 3.	" "	36
4		1. ISO 9001 2. 3. SCADA	ISO 9001 IATF 16949 12 GB 11291 MES	36 7

		10	180	144	36	
		24	600	0	600	
		5	100	0	100	3.0%
		153.5	2941	1307	1634	87.7%
		23	414	234	180	12.3%
		176.5	3355	1541	1814	
		45.9%				
		54.1%				

		1		3	54	54	0	54						
		2		2	36	36	0		36					
		3		2	36	36	0			36				
		4		2	36	36	0				36			
		5		11	198	198	0	36	36	36	36	54		
		6		10	180	180	0		108	72				
		7		8	144	144	0	36	36	36	36			
		8		4	72	72	0	36	36					
		9		6	108	54	54	54	54					
		10		8	144	18	126	36	36	36	36			
		11		2	36	36	0	36						
		12		2.5	45	45	0		45					
		13		1	18	2	16	18						
		1		1	18	18	0						18	
		2		2	36	18	18					36		
		3		1	18	18	0						18	
		4		1	18	9	9						18	
		5		1	18	9	9						18	
		6		1	18	18	0					18		
		7		1	18	0	18					18		
		8		1	18	0	18					18		
		9		2	36	0	36					36		
10		2	36	0	36						36			

			/
1			16
			16
			16
			4
			1
			2
			2
2			20
			20
3			20
			20
4	PLC	PLC	20
5			20
6			4
			4
7			2
			2
8			2
			2

